



**Keep it Silver Simple!**  
(Your guide to most silver brazing applications)

<u>Metals Joined</u>	<u>Harris Description</u>	<u>P/N</u>	<u>Silv Braze Equip</u>	<u>Silv-Fos Equip</u>	<u>Applications</u>	<u>Trade</u>	<u>Flux</u>	<u>Package</u>
Copper>Copper	<u>Stay Silv 2, bare, 2.4mm</u>	S2B24	Silvbraz2P (SO225)	Silvbrazalloy	<b>Copper tube joining</b>	Plumber/Handyman	NO- Unless dirty. Ausweld FLXLTSilver200N	5/10/15/20 Sticks Or KG
Copper>Copper Copper >Brass Brass >Brass	<u>Stay Silv 5, bare, 2.4mm</u>	S5B24	Silvbraz 5P (SO525)	Silv-Fos 5	<b>Copper tube Copper - brass Fittings</b>	Plumber Refrigeration/Air Cond Mechanic	Ausweld FLXLTSilver200N	5/10/15/20 Sticks Or Kg
Copper>copper Copper> Brass Brass >Brass	<u>Stay Silv 15, bare 2.4mm</u>	S15B24	Silbraz15P (S1525)	Silv-Fos	<b>Copper tube Copper to brass fittings (high stress)</b>	Gas fitter Refrigeration/air Con mechanic	Ausweld FLXLTSilver200N	5/10/15/20 Sticks Or KG
Copper>Brass> Steel	<u>Safety Silv 45T, bare, 1.6mm</u>	S45B16	Silvbraz (SCF4515)	Silver -Flo 453S	<b>Tube/Fittings/ Valves</b>	Air Con/Frig Mechanic. Engineering	Harris black flux 40050/51	3/5/10/15/20 Sticks Or KG
Copper/Brass Steel	<u>Safety Silv 45T, Flux coated 1.6m</u>	S45FC16	Silvbraz (SFC4515)	Silver -Flo Flux coated	<b>Tube/fittings/ valves</b>	Air Con/Frig Mechanic. Engineering	Harris Black flux 40050/51	3/5/10/15/20 Sticks Or KG.
Copper/Brass Steel/Stainless/ Special Steels	Safety Silv 56, bare 1.6mm	S56B16	Silvbraz 56	Silver -Flo 56	<b>Tube/fittings Valves/tools/dies</b>	Engineering	Harris Black Flux 40050 40051	3/5/10/15/20 Sticks Or Kg
Copper/Brass Steel/Stainless Special steels	Safety Silv 56, Flux Coated, 1.6mm	S56FC16	Silvbraz 56 (SFC5616)	Silver -Flo 56 Flux coated	<b>Tube/fittings Valves/tools/dies</b>	Engineering	Harris Black Flux 40050 40051	3/5/10/15/20 Sticks Or Kg

Part Number structure is simple, if it is 2% in a 10 stick tube, 2.4mm the part number is S2B24-10.

**The product is cadmium free, lead free, made from virgin material in USA.**

As a rule Harris product flows quicker and easier than other product and end-user's like the performance. Silver is a precious metal and market price changes daily.

